

Horn CNC30TBRE Specification

SPECIFICATION	UNIT	CNC30TBRE
Bending Capacity / Round Tube / Mild Steel (S=40kgf/mm ²)	Mm	30 x 2.0
Bending Capacity / Round Tube / Non-Ferrous (S=25kgf/mm ²)	Mm	30 x 3.5
Bending Capacity / Round Tube / Stainless (S=60kgf/mm ²)	Mm	28.6 x 1.3
Bending Capacity / Square Tube / Mild Steel (S=40kgf/mm ²)	Mm	25.4 x 2.0
Bending Capacity / Solid Bar / Mild Steel (S=40kgf/mm ²)	Mm	12
Max. Bending Radius	mm	15 ~ 120
Max. Bending Angle	Degree	190
Rolling Capacity / Round Tube / Mild Steel (S=40kgf/mm ²)	mm	30 x 2.0
Rolling Capacity / Round Tube / Non-Ferrous (S=25kgf/mm ²)	mm	30 x 3.5
Rolling Capacity / Round Tube / Stainless (S=60kgf/mm ²)	mm	28.6 x 1.3
Rolling Capacity / Square Tube / Mild Steel (S=40kgf/mm ²)	mm	25.4 x 2.0
Rolling Capacity / Solid Bar / Mild Steel (S=40kgf/mm ²)	mm	12
Min. Rolling Radius	mm	>=7D
Max. Difference Between two Radii (R2-R1)	mm	40
Max. Length over Mandrel	mm	2800
Max. Pipe O.D./For Repeat Feeding	mm	30